







Specyfikacja układów sterownika PLC w ilości 2 sztuk

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(poniżej wymieniono ilości dla pojedynczego zestawu, do oszacowania wartości dostawy, należy wszystkie ilości wymienione poniżej pomnożyć przez 2)

PLC specification

(CPU + Digital Inputs + Digital Outputs + Analog Inputs + Analog Outputs + Communication modules) + HMI

CPU x1

Engineering with: STEP 7 TIA Portal

Supply voltage

Type of supply voltage: 24 V DC

permissible range, lower limit (DC): **19.2 V** permissible range, upper limit (DC): **28.8 V**

Reverse polarity protection: Yes

Mains/voltage failure stored energy time: 5 ms

Input current

Current consumption (rated value): **0.6** A Inrush current, max.: **4.7** A; Rated value

I2t: 0.14 A2·s

Power:

Infeed power: 8.75 W Power loss: 5.6 W

Memory:

Number of slots for memory card: 1

Work memory integrated (for program): **100 kbyte** Work memory integrated (for data): **750 kbyte**

Load memory: Plug-in, max. 32 Gbyte

CPU processing times

for bit operations: **72 ns** for word operations: **86 ns** for fixed point arithmetic: **115 ns** for floating point arithmetic: **461 ns**

CPU-blocks

Number of elements (total): 4000

DB









Number range: 1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59

999, and number range of DBs created via SFC 86: 60 000 \dots 60 999

Size, max.: 750 kbyte; For DBs with absolute addressing, the max. size is 64 KB

FB

Number range: 0 ... 65 535 Size, max.: 100 kbyte

FC

Number range: 0 ... 65 535 Size, max.: 100 kbyte

OB

Size, max.: 100 kbyte

Number of free cycle OBs: **100** Number of time alarm OBs: **20** Number of delay alarm OBs: **20**

Number of cyclic interrupt OBs: **20**; With minimum OB 3x cycle of 500 μs

Number of process alarm OBs: **50** Number of DPV1 alarm OBs: **3**

Number of isochronous mode OBs: 1

Number of technology synchronous alarm OBs: 2

Number of startup OBs: 100

Number of asynchronous error OBs: **4** Number of synchronous error OBs: **2** Number of diagnostic alarm OBs: **1**

Nesting depth per priority class: 24

Counters, timers and their retentivity

S7 counter

Number: 2 048

Retentivity adjustable: Yes

IEC counter

Number: Any (only limited by the main memory)

Retentivity adjustable: Yes

S7 times

Number: 2 048

Retentivity adjustable: Yes

IEC timer

Number: Any (only limited by the main memory)

Retentivity adjustable: Yes

Data areas and their retentivity

Retentive data area (incl. timers, counters, flags), max.: 128 kbyte; Available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB

Flag

Size, max.: 16 kbyte

Number of clock memories: 8; 8 clock memory bit, grouped into one clock memory byte

Data blocks

Retentivity adjustable: Yes Retentivity preset: No

Local data









Per priority class, max.: 64 kbyte; max. 16 KB per block

Address area

Number of IO modules: 1 024; max. number of modules / submodules

I/O address area

Inputs: 32 kbyte; All inputs are in the process image
Outputs: 32 kbyte; All outputs are in the process image

Interfaces:

Number of PROFINET interfaces: 1

Number of PROFIBUS interfaces: 1; Via CM DP module

With optical interface: No

Interface types

RJ 45 (Ethernet): Yes; X1 P3; opt. X1 P1 and X1 P2 via BusAdapter BA 2x RJ45

Number of ports: 3; 1. integr. + 2. via BusAdapter

integrated switch: Yes

BusAdapter (PROFINET): Yes; compatible BusAdapters: BA 2x RJ45, BA 2x FC, BA 2x M12

Protocols

IP protocol: Yes; IPv4

PROFINET IO Controller: Yes
PROFINET IO Device: Yes
SIMATIC communication: Yes

Open IE communication: Yes; Optionally also encrypted

Web server: Yes

Media redundancy: Yes; MRP Automanager according to IEC 62439-2 Edition 2.0

PROFINET IO Controller

Services

PG/OP communication: **Yes** Isochronous mode: **Yes**

Direct data exchange: Yes; Requirement: IRT and isochronous mode (MRPD optional)

IRT: Yes

PROFlenergy: Yes; b

Prioritized startup: Yes; Max. 32 PROFINET devices

Number of connectable IO Devices, max.: 64; In total, up to 256 distributed I/O devices can be

connected via PROFIBUS or PROFINETOf which IO devices with IRT, max: **64**

Number of connectable IO Devices for RT, max.: 64

of which in line, max.: 64

Number of IO Devices that can be simultaneously activated/deactivated, max.: 8; in total across all

interfaces

Number of IO Devices per tool, max: 8

Updating Times: The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data

PROFINET IO Device

Services

PG/OP communication: **Yes** Isochronous mode: **No**









IRT: Yes

PROFlenergy: Yes; per user program

Shared device: Yes

Number of IO Controllers with shared device, max.: 4 activation/deactivation of I-devices: Yes; per user program

Asset management record: Yes; per user program

Interface types

RS 485: Yes; Via CM DP module

Number of ports: 1

Protocols

PROFIBUS DP master: **Yes**PROFIBUS DP slave: **Yes**SIMATIC communication: **Yes**

PROFIBUS DP master

Number of connections, max.: 48; Of which 4 each reserved for ES and HMI

Number of DP slaves, max.: 125; In total, up to 256 distributed I/O devices can be connected via

ASi, PROFIBUS or

PROFINET Services

PG/OP communication: Yes

Equidistance: **No** Isochronous mode: **No**

Activation/deactivation of DP slaves: Yes

RJ 45 (Ethernet)

100 Mbps: Yes

Autonegotiation: **Yes** Autocrossing: **Yes**

Industrial Ethernet status LED: Yes

RS 485

Transmission rate, max.: 12 Mbit/s

Protocols

PROFIsafe: No

Number of connections

Number of connections, max.: 96; via integrated interfaces of the CPU and connected CPs / CMs

Number of connections reserved for ES/HMI/web: **10** Number of connections via integrated interfaces: **64**

Number of connections per CP/CM: 32

Number of S7 routing paths: 16

Web server

HTTP: Yes; Standard and user-defined pages HTTPS: Yes; Standard and user-defined pages

Test commissioning functions

Joint commission (Team Engineering): Yes; Parallel online access possible for up to 5 engineering

cyctome

Status block: Yes; Up to 8 simultaneously (in total across all ES clients)

Single step: No

Number of breakpoints: 8









Status/control

Status/control variable: Yes

Variables: Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters

Number of which status variables, max.: **200**; **per job** Number of which control variables, max.: **200**; **per job**

Forcing Forcing: Yes

Forcing, variables: Peripheral inputs/outputs

Number of variables, max.: 200

Diagnostic buffer

present: Yes

Number of entries, max.: 1000

Number of which powerfail-proof: 500

Traces

Number of configurable Traces: 4; Up to 512KB of data per trace are possible

Diagnostics indication LED

RUN/STOP LED: Yes ERROR LED: Yes MAINT LED: Yes

Monitoring of the supply voltage (PWR-LED): Yes

Connection display LINK TX/RX: Yes

Supported technology objects

Motion Control: Yes; ; Note: The number of technology objects affects the cycle time of the PLC

program; selection guide via the TIA Selection Tool

Number of available Motion Control resources for technology objects: 800

Required Motion Control resources

per speed-controlled axis: 40 per positioning axis: 80 per synchronous axis: 160 per external encoder: 80 per output cam: 20 per cam track: 160 per probe: 40

Positioning axis

Number of positioning axes at motion control cycle of 4 ms (typical value): **5** Number of positioning axes at motion control cycle of 8 ms (typical value): **10**

Controller

PID_Compact: Yes; Universal PID controller with integrated optimization PID_3Step: Yes; PID controller with integrated optimization for valves

PID-Temp: Yes; PID controller with integrated optimization for temperature

Counting and measuring High-speed counter: Yes

Ambient temperature during operation

horizontal installation, min.: -25 °C; No condensation

horizontal installation, max.: 60 °C

vertical installation, min.: -25 °C; No condensation









vertical installation, max.: 50 °C

Programming language

LAD: Yes FBD: Yes STL: Yes SCL: Yes GRAPH: Yes

Dimensions

Width: 100 mm Height: 117 mm Depth: 75 mm

Weights

Weight, approx.: 310 g

BusAdapter BA 2xRJ45, 2 RJ45 sockets for PROFINET x1

Product type designation: **BA 2x RJ45**Number of PROFINET interfaces: **1**

Number of RJ45 ports: 2

Cable length

Cu conductors: 100 m

Dimensions

Width: 20 mm Height: 69.5 mm Depth: 59 mm

MEMORY CARD FOR CPU, 3,3 V FLASH, 24 MBYTE x1

Type of memory: Flash-EPROM

Flash: Yes

Memory size: 24 Mbyte

Number of write/delete operations, min.: 500 000

Data retention (after final programming action), min.: 10 y; If the delete/write processes < 50 000 (1

a if the delete/write processes > 450 000)

Dimensions

Width: 24 mm Height: 32 mm Depth: 2.1 mm

Weights

Weight, approx: 3 g









Each group of modules should be powered from a separate potential (bases for modules enabling the creation of new and continuing potential groups). In total 6 bases for new potential groups and 21 bases for continuation of potential groups are required. All modules must be delivered with the appropriate base.

Digital Input module x1

Product type designation: DI 8x24 VDC

Engineering with: STEP 7 TIA Portal

Operating mode

DI Yes Counter No Oversampling No MSI No

Supply voltage

Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes

Input current

Current consumption, max. 50 mA; All channels are supplied from the encoder supply

Encoder supply

Number of outputs 8
Output voltage, min. 19.2 V
Short-circuit protection Yes; per module
24 V encoder supply
24 V Yes
Short-circuit protection Yes
Output current, max. 700 mA
Output current per channel, max. 700 mA
Output current per module, max. 700 mA

Power loss

Power loss, typ. 1 W; 24 V, 8 inputs supplied via encoder supply

Address area

Address space per module Inputs 1 byte; + 1 byte for QI information

Hardware configuration

Automatic encoding Yes
Mechanical coding element Yes









Type of mechanical coding element Type A

Selection of BaseUnit for connection variants

1-wire connection BU type A0
2-wire connection BU type A0
3-wire connection BU type A0 with AUX terminals or potential distributor module
4-wire connection BU type A0 + Potential distributor module

Digital inputs

Number of digital inputs 8
Digital inputs, parameterizable Yes
Source/sink input P-reading
Input characteristic curve in accordance with IEC 61131, type 3 -Yes

Input voltage

Rated value (DC) 24 V for signal "0" -30 to +5 V for signal "1" +11 to +30V

Input current

for signal "1", typ. 2.5 mA

Input delay (for rated value of input voltage)

for standard inputs parameterizable Yes; 0.05 / 0.1 / 0.4 / 0.8 / 1.6 / 3.2 / 12.8 / 20 ms (in each case + delay of 30 to 500 μ s, depending on line length) at "0" to "1", min. 0.05 ms at "0" to "1", max. 20 ms at "1" to "0", min. 0.05 ms at "1" to "0", max. 20 ms

Cable length

shielded, max. 1 000 m unshielded, max. 600 m

Encoder

Connectable encoders 2-wire sensor Yes permissible quiescent current (2-wire sensor), max. 1.5 mA

Interrupts/diagnostics/status information

Diagnostics function Yes

Alarms

Diagnostic alarm Yes

Diagnoses

Diagnostic information readable Yes Monitoring the supply voltage Yes parameterizable Yes

Monitoring of encoder power supply Yes; Module-by-module, optional protective circuit for preventing wirebreak diagnostics in the case of simple encoder contacts: 25 kOhm to 45 kOhm









Wire-break Yes; Module-wise Short-circuit Yes; Module-wise

Diagnostics indication LED

Monitoring of the supply voltage (PWR-LED) Yes; green PWR LED Channel status display Yes; green LED for channel diagnostics No for module diagnostics Yes; green/red DIAG LED

Potential separation

Potential separation channels between the channels No between the channels and backplane bus Yes between the channels and the power supply of the Electronics No

Isolation

Isolation tested with 707 V DC (type test)

Standards, approvals, certificates

Suitable for safety functions No

Ambient conditions

Ambient temperature during operation horizontal installation, min. -30 °C; < 0 °C as of FS02 horizontal installation, max. 60 °C vertical installation, min. -30 °C; < 0 °C as of FS02 vertical installation, max. 50 °C Altitude during operation relating to sea level Installation altitude above sea level, max. 5 000 m; Restrictions for installation altitudes > 2 000 m

Dimensions

Width 15 mm Height 73 mm Depth 58 mm

Weights

Weight, approx. 28 g

Digital Output module x1

Product type designation: DQ 8x24VDC/0.5A ST

Engineering with: STEP 7 TIA Portal

Operating mode

DQ Yes DQ with energy-saving function No PWM No









Oversampling No MSO No

Supply voltage

Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes

Input current

Current consumption, max. 35 mA; without load

output voltage / header

Rated value (DC) 24 V

Power loss

Power loss, typ. 1 W

Address area

Address space per module Address space per module, max. 1 byte; + 1 byte for QI information

Hardware configuration

Automatic encoding Yes

Mechanical coding element Yes

Type of mechanical coding element Type A

Selection of BaseUnit for connection variants

1-wire connection BU type A0

2-wire connection BU type A0

3-wire connection BU type A0 with AUX terminals or potential distributor module

4-wire connection BU type A0 + Potential distributor module

Digital outputs

Type of digital output Source output (PNP, current-sourcing)
Number of digital outputs 8
Current-sourcing Yes
Digital outputs, parameterizable Yes
Short-circuit protection Yes
Response threshold, typ. 1 A
Limitation of inductive shutdown voltage to Typ. L+ (-50 V)
Controlling a digital input Yes

Switching capacity of the outputs

with resistive load, max. 0.5 A on lamp load, max. 5 W

Load resistance range

lower limit 48 Ω upper limit 12 $k\Omega$

Output voltage









for signal "1", min. L+ (-0.8 V)

Output current

for signal "1" rated value 0.5 A for signal "1" permissible range, max. 0.5 A for signal "0" residual current, max. 0.1 mA

Output delay with resistive load

"0" to "1", max. 50 μ s; at rated load "1" to "0", max. 100 μ s; at rated load Parallel switching of two outputs for uprating No

for redundant control of a load Yes

Switching frequency

with resistive load, max. 100 Hz with inductive load, max. 2 Hz on lamp load, max. 10 Hz

Total current of the outputs

Current per channel, max. 0.5 A Current per module, max. 4 A

Total current of the outputs (per module)

horizontal installation up to 60 °C, max. 4 A vertical installation up to 50 °C, max. 4 A

Cable length

shielded, max. 1 000 m unshielded, max. 600 m

Interrupts/diagnostics/status information

Diagnostics function Yes
Substitute values connectable Yes

Alarms

Diagnostic alarm Yes

Diagnoses

Monitoring the supply voltage Yes Wire-break Yes; Module-wise Short-circuit to M Yes; Module-wise Short-circuit to L+ Yes; Module-wise Group error Yes

Diagnostics indication LED

Monitoring of the supply voltage (PWR-LED) Yes; green PWR LED Channel status display Yes; green LED for channel diagnostics No for module diagnostics Yes; green/red DIAG LED









Potential separation

Potential separation channels between the channels No between the channels and backplane bus Yes between the channels and the power supply of the Electronics No

Isolation

Isolation tested with 707 V DC (type test)

Standards, approvals, certificates

Suitable for safety functions No Suitable for safety-related tripping of standard modules Yes; see FAQ Entry ID: 39198632

Highest safety class achievable in safety mode Performance level according to ISO 13849-1 PL d SIL acc. to IEC 61508 SIL 2

Ambient conditions

Ambient temperature during operation
horizontal installation, min. -30 °C; < 0 °C as of FS02
horizontal installation, max. 60 °C
vertical installation, min. -30 °C; < 0 °C as of FS02
vertical installation, max. 50 °C

Altitude during operation relating to sea level

Installation altitude above sea level, max. 5 000 m; Restrictions for installation altitudes > 2 000 m

Dimensions

Width 15 mm Height 73 mm Depth 58 mm

Weights

Weight, approx. 30 g

Analog Input module x1

Product type designation: AI 8xI 2-/4-wire

Engineering with: STEP 7 TIA Portal

Operating mode

Oversampling No MSI No

CiR - Configuration in RUN

Reparameterization possible in RUN Yes Calibration possible in RUN No

Supply voltage









Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes

Input current

Current consumption, max. 25 mA; without sensor supply

Encoder supply

24 V encoder supply
24 V Yes
Short-circuit protection Yes
Output current, max. 0.7 A; total current of all encoders/channels

Power loss

Power loss, typ. 0.7 W; Without encoder supply voltage

Address area

Address space per module Address space per module, max. 16 byte

Hardware configuration

Automatic encoding Yes
Mechanical coding element Yes
Type of mechanical coding element Type A

Selection of BaseUnit for connection variants

1-wire connection BU type A0, A1

2-wire connection BU type A0, A1

4-wire connection BU type A0, A1 + potential distributor module

Analog inputs

Number of analog inputs 8; Single-ended For current measurement 8 permissible input current for current input (destruction limit), max. 50 mA Cycle time (all channels), min. 1 ms; per channel

Input ranges (rated values), currents

0 to 20 mA Yes Input resistance (0 to 20 mA) 100 Ω ; 15 bit -20 mA to +20 mA Yes Input resistance (-20 mA to +20 mA) 100 Ω ; 16 bit incl. sign 4 mA to 20 mA Yes Input resistance (4 mA to 20 mA) 100 Ω ; 15 bit

Cable length

shielded, max. 200 m

Analog value generation for the inputs

Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. 16 bit









Integration time, parameterizable Yes

Interference voltage suppression for interference frequency f1 in Hz 16.67 / 50 / 60 / 4 800 (16.67 / 50 / 60)

Conversion time (per channel) 180 / 60 / 50 / 0.625 (67.5 / 22.5 / 18.75) ms

Smoothing of measured values Number of smoothing levels 4; None; 4/8/16 times parameterizable Yes

Encoder

Connection of signal encoders for voltage measurement No for current measurement as 2-wire transducer Yes, Burden of 2-wire transmitter, max. 650 Ω for current measurement as 4-wire transducer Yes

Errors/accuracies

Linearity error (relative to input range), (+/-) 0.01%Temperature error (relative to input range), (+/-) 0.005%/K Crosstalk between the inputs, min. 50 dB Repeat accuracy in steady state at 25 °C (relative to input range), (+/-) 0.05%

Operational error limit in overall temperature range Current, relative to input range, (+/-) 0.5 %

Basic error limit (operational limit at 25 °C) Current, relative to input range, (+/-) 0.3 %

Interference voltage suppression for $f = n \times (f1 + /- 1 \%)$, f1 = interference frequency Series mode interference (peak value of interference < rated value of input range), min. 70 dB; With conversion time 67.5 / 22.5 / 18.75 ms: 40 dB

Interrupts/diagnostics/status information

Diagnostics function Yes

Alarms
Diagnostic alarm Yes
Limit value alarm No

Diagnoses

Monitoring the supply voltage Yes Wire-break Yes; at 4 to 20 mA Short-circuit Yes; Sensor supply to M; module by module Group error Yes Overflow/underflow Yes

Diagnostics indication LED

Monitoring of the supply voltage (PWR-LED) Yes; green LED

Channel status display Yes; green LED

for channel diagnostics No

for module diagnostics Yes; green/red DIAG LED









Potential separation

Potential separation channels between the channels No between the channels and backplane bus Yes between the channels and the power supply of the electronics No

Isolation

Isolation tested with 707 V DC (type test)

Ambient conditions

Ambient temperature during operation horizontal installation, min. -30 °C; < 0 °C as of FS04 horizontal installation, max. 60 °C vertical installation, min. -30 °C; < 0 °C as of FS04 vertical installation, max. 50 °C

Altitude during operation relating to sea level Installation altitude above sea level, max. 5 000 m; Restrictions for installation altitudes > 2 000 m

Dimensions

Width 15 mm Height 73 mm Depth 58 mm

Weights

Weight, approx. 31 g

Analog Output module x1

Product type designation: AQ 4xU/I

Engineering with: STEP 7 TIA Portal

Operating mode

Oversampling No

MSO No

CiR - Configuration in RUN

Reparameterization possible in RUN Yes Calibration possible in RUN No

Supply voltage

Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes

Input current

Current consumption, max. 150 mA









Power loss

Power loss, typ. 1.5 W

Address area

Address space per module Address space per module, max. 8 byte; + 1 byte for QI information

Hardware configuration

Automatic encoding

Type of mechanical coding element Type A

Analog outputs

Number of analog outputs 4 Voltage output, short-circuit current, max. 45 mA Cycle time (all channels), min. 5 ms Analog output with oversampling No

Output ranges, voltage 0 to 10 V Yes; 15 bit 1 V to 5 V Yes; 13 bit -5 V to +5 V Yes; 15 bit incl. sign -10 V to +10 V Yes; 16 bit incl. sign

Output ranges, current 0 to 20 mA Yes; 15 bit -20 mA to +20 mA Yes; 16 bit incl. sign 4 mA to 20 mA Yes; 14 bit

Connection of actuators for voltage output two-wire connection Yes for voltage output four-wire connection Yes for current output two-wire connection Yes

Load impedance (in rated range of output) with voltage outputs, min. 2 k Ω with voltage outputs, capacitive load, max. 1 μF with current outputs, max. 500 Ω with current outputs, inductive load, max. 1 mH

Destruction limits against externally applied voltages and currents Voltages at the outputs 30 $\mbox{\ensuremath{V}}$

Cable length shielded, max. 1 000 m; 200 m for voltage output

Analog value generation for the outputs

Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. 16 bit Settling time for resistive load 0.1 ms









for capacitive load 1 ms for inductive load 0.5 ms

Errors/accuracies

Linearity error (relative to output range), (+/-) 0.03 %

Temperature error (relative to output range), (+/-) 0.005 %/K

Crosstalk between the outputs, min. -50 dB

Repeat accuracy in steady state at 25 °C (relative to output range), (+/-)0.05 %

Operational error limit in overall temperature range Voltage, relative to output range, (+/-) 0.5 % Current, relative to output range, (+/-) 0.5 %

Basic error limit (operational limit at 25 °C) Voltage, relative to output range, (+/-) 0.3 % Current, relative to output range, (+/-) 0.3 %

Interrupts/diagnostics/status information

Diagnostics function Yes Substitute values connectable Yes

Alarms
Diagnostic alarm Yes

Diagnoses
Monitoring the supply voltage Yes
Wire-break Yes
Short-circuit Yes
Group error Yes
Overflow/underflow Yes

Diagnostics indication LED

Monitoring of the supply voltage (PWR-LED) Yes; green PWR LED

Channel status display Yes; green LED

for channel diagnostics No

for module diagnostics Yes; green/red DIAG LED

Potential separation

Potential separation channels between the channels No between the channels and backplane bus Yes between the channels and the power supply of the electronics Yes

Isolation

Isolation tested with 707 V DC (type test)
Ambient conditions
Ambient temperature during operation
horizontal installation, min. -30 °C; < 0 °C as of FS07
horizontal installation, max. 60 °C; Observe derating
vertical installation, min. -30 °C; < 0 °C as of FS07
vertical installation, max. 50 °C; Observe derating









Altitude during operation relating to sea level Installation altitude above sea level, max. 5 000 m; Restrictions for installation altitudes > 2 000 m

Dimensions

Width 15 mm Height 73 mm Depth 58 mm

Weights

Weight, approx. 31 g

CM PtP Communications module with RS-232/422/485 interface x2

Product type designation: CM PtP

General information

- I&M data Yes: I&M 0 to I&M3
- Engineering with STEP 7 TIA Portal can be configured/integrated as of version: V12.0 / V12.0
- •STEP 7 can be configured/integrated as of version: V5.5 SP2 or higher with a GSD file
- PROFIBUS from GSD version/GSD revision: GSD as of Revision 5
- PROFINET from GSD version/GSD revision: GSDML V2.3

Supply voltage

- Rated value (DC) 24 V
- Low limit of valid range (DC) 19.2 V
- High limit of valid range (DC) 28.8 V
- Reverse polarity protection Yes

Input current

• Current consumption (rated value) 29 mA

Power loss

Power loss, typ. 0.7 W

Address area

Occupied address area

• Inputs 8 bytes

Interfaces

1. Interface

Interface types

- RS 232 Yes
- RS 422 Yes
- RS 485 Yes

Interface hardware









RS 232

- Transmission rate, max. 115.2 kbps
- Max. cable length 15 m

RS-232 accompanying signals RTS, CTS, DTR, DSR, RI, DCD RS 485

- Transmission rate, max. 115.2 kbps
- Max. cable length 1200 m RS 422
- Transmission rate, max. 115.2 kbps
- Max. cable length 1200 m
- 4-wire full duplex connection Yes
- 4-wire multipoint connection Yes

Protocols

Integrated protocols

Freeport

- Frame length, max. 2 kbyte
- Bits per character 7 or 8
- Number of stop bits 1 or 2 bits
- Parity None, even, odd, always 1, always 0, any 3964 (R)
- Frame length, max. 2 kbyte
- Bits per character 7 or 8
- Number of stop bits 1 or 2 bits
- Parity None, even, odd, always 1, always 0, any

Modbus RTU master

Address area 1 to 247, extended 1 to 65,535

• Max. number of slaves 32

Modbus RTU slave

Address area 1 to 247, extended 1 to 65,535

Frame buffer

- Buffer memory for frames 4 kbyte
- Number of frames which can be buffered 255

Ambient conditions

Ambient temperature during operation

- Horizontal installation, min. -30 °C; From FS03
- Horizontal installation, max. 60 °C
- Vertical installation, min. -30 °C; From FS03
- Vertical installation, max. 50 °C

Dimensions

- Width 15 mm
- Height 73 mm
- Depth 58 mm

Weights

• Weight, approx. 30 g









PANEL HMI x1

Design of display: TFT widescreen display, LED backlighting

Screen diagonal: 12 in Display width: 261.1 mm Display height: 163.2 mm Number of colors: 65 536

Horizontal image resolution: 1 280 Pixel Vertical image resolution: 800 Pixel MTBF backlighting (at 25 °C): 20 000 h

Backlight dimmable: Yes Number of function keys: 10

Keys with LED No System keys No

Numeric keyboard: Yes; Onscreen keyboard alphanumeric keyboard: Yes; Onscreen keyboard Design as touch screen: Yes; Analog-resistive

Type of supply voltage: 24 V DC

Rated value (DC): 24 V

permissible range, lower limit (DC): 19.2 V permissible range, upper limit (DC): 28.8 V

Current consumption (rated value): 510 mA

Starting current inrush I2t: 0.2 A2·s

Processor type: ARM

Memory

Flash: Yes RAM: Yes

Memory available for user data: 10 Mbyte

Type of output Buzzer: Yes Speaker: No

Number of industrial Ethernet interfaces: 1 Number of USB interfaces: 1; Up to 16 GB

Industrial Ethernet status LED: 2

PROFINET: Yes

Supports protocol for PROFINET IO: No

IRT: No MRP: No PROFIBUS: No MPI: No

Protocols (Ethernet)

TCP/IP: YesDHCP: Yes









SNMP: YesDCP: YesLLDP: Yeshttp: NoHTML: NoCAN: No

• EtherNet/IP: Yes

MODBUS: Yes; Modicon (MODBUS TCP/IP)

Configuration software: STEP 7 (TIA Portal)

Transfer (upload/download) MPI/PROFIBUS DP: No

USB: No Ethernet: Yes

using external storage medium: Yes

Process coupling

S7-1200: YesS7-1500: YesS7-200: YesS7-300/400: Yes

LOGO!: YesWinAC: Yes

• SINUMERIK Yes; No access to NCK data

• SIMOTION: Yes

Service tools/configuration aids

Backup/Restore manually: Yes
 Backup/Restore automatically: No

• Backup/Restore automatically: No

• Simulation: Yes

• Device switchover: Yes

Dimensions

Width of the housing front: 330 mm Height of housing front: 245 mm Mounting cutout, width: 310 mm Mounting cutout, height: 221 mm

Overall depth: 60 mm

Weights

Weight without packaging: 1 710 g Weight incl. Packaging: 2.2 kg