

8

7

6

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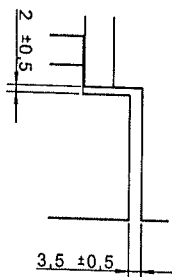
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3

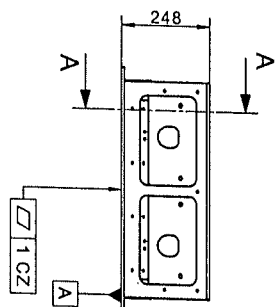
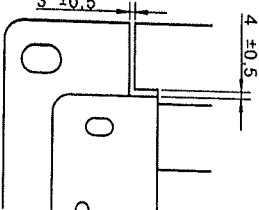
2

1

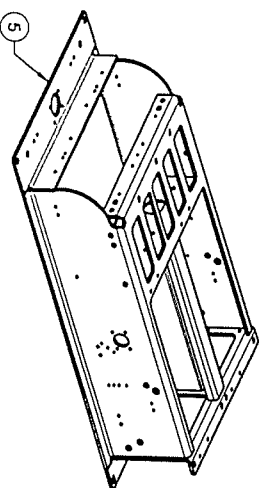
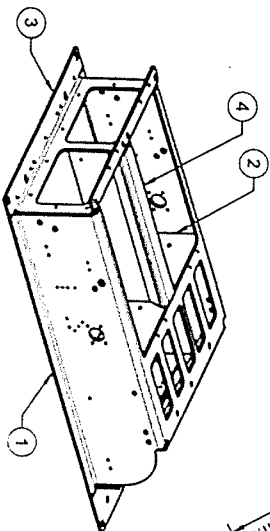
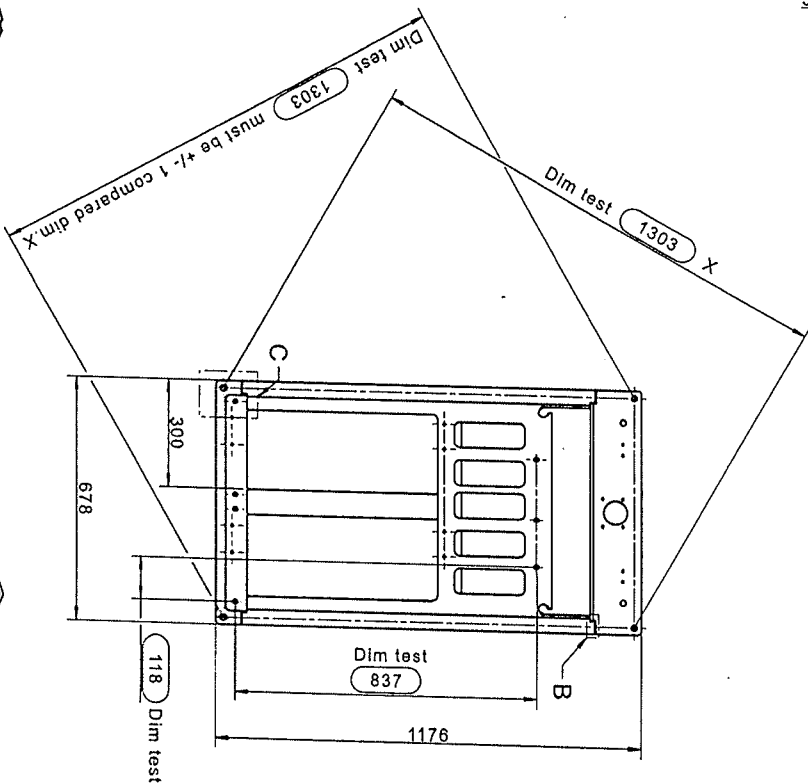
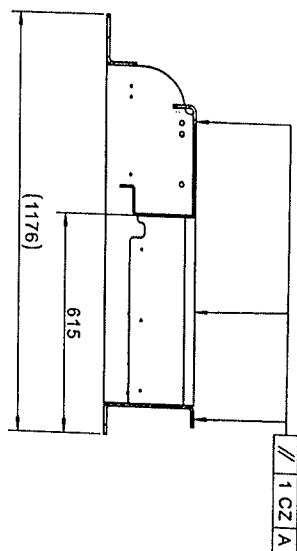
2x B (1:1)



2x C (1:2)



A-A

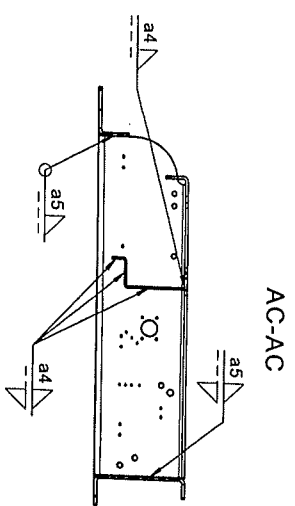
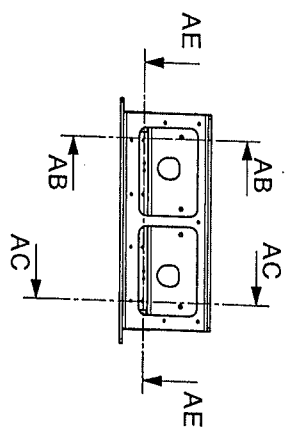
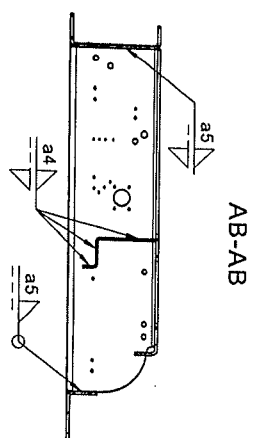


- Note 1 All dimensions are in mm.
- Note 2 In case of conflict between requirements of 2d-drawing and any received reference 3d file or DXF file, then the requirements on the 2d-drawing shall prevail.
- Note 3 General tolerances:
For unspecified measurements the tolerance classes listed below apply:
The tolerances for linear dimensions: ±1mm
The tolerances for angular dimensions: ±1°
The tolerance for hole size dimension: ±0.5mm
Tolerance class: 6H according to ISO 965-2:1999.
Thread tolerance class – Thread type: Internal, Pitch: Coarse according to ISO 261:1999.
Final finish of the thread after the coating process of the product has been completed. The thread must meet the requirements for the use of GOMNO GO gauge. Also, it must be possible to screw on the GO gauge with a torque of maximum 0.001* d². However, no more than 5 Nm must be applied.
- Note 4 Key: 'd' is the Nominal thread diameter in mm.
- Note 5 Deburr all sharp edges.
- Note 6 Unspecified all corner radii: R 10x2

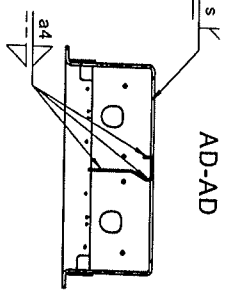
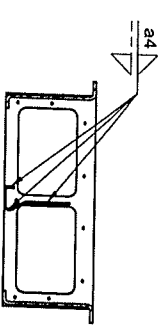
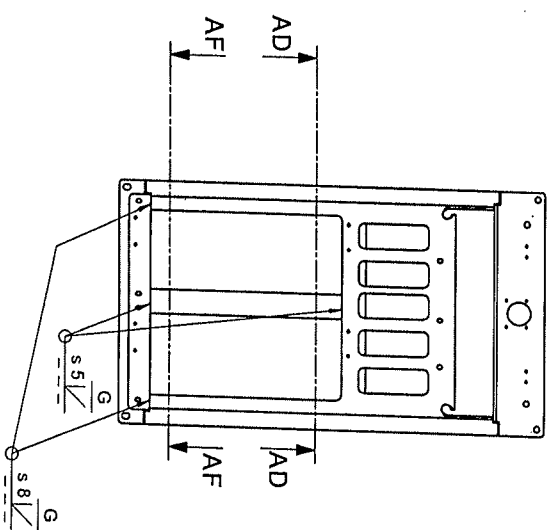
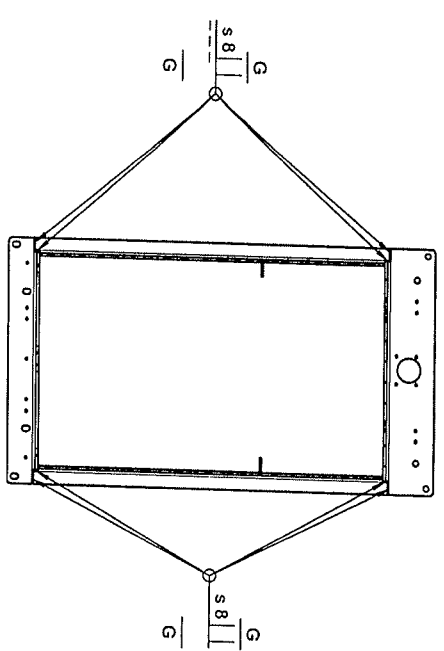
Additional technical requirements
Additional requirements regarding base-material, welding,
non-destructive testing, surface treatment etc. see additional
technical specifications given by the purchaser order.

Hide Table: X	Y
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L5	202.0
L6	232.0
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L10	352.0
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L493	

Welding Assembly
 Note W-1 Welding symbols according to ISO 2553



AE-AE



partial penetration

Additional technical requirements
 Additional requirements regarding base material, welding
 non destructive testing, surface treatment etc. see submitted
 technical specifications given by the purchase order